

Work Order ID 51691

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August 27, 2009 1:05:07 PM

Item ID: D3279-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Window

Start Date: 8/27/09 Start Qty: 4.00



Cust Item ID:

Required Date: 9/11/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: CZDate: 09/08/27 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3279

Rev A

S

100

0.00



PURCHASING

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3279

Dwg Rev: AProg Rev: A

2-Deburr if necessary

HB 9-8-27

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

HB 9-8-27

(5)

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Item ID: D3279-1

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Setup Start

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Item Name: Window

Start Date: 8/27/09 Start Qty: 4.00

Cust Item ID:

Required Date: 9/11/09 Req'd Qty: 4.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

130

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-Deburr

2-Engrave part# & Batch # as per Dwg D3279

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

2) 8/28/09

45 4

EP 09/08/08 5

2) 8/28/09

45 4

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Item ID: D3279-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Window

Start Date: 8/27/09 Start Qty: 4.00



Cust Item ID:

Required Date: 9/11/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start

Picklist Print

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Page 1

Work Order ID: 51691

Parent Item: D3279-1RevA

Parent Item Name: Window

Comments:

Start Date: 8/27/09

Required Date: 9/11/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MACRLICS.125		Purchased	No			100	sf	147.2142	13.8779			



1/8" Polycast II Sheet



B 9-8-07

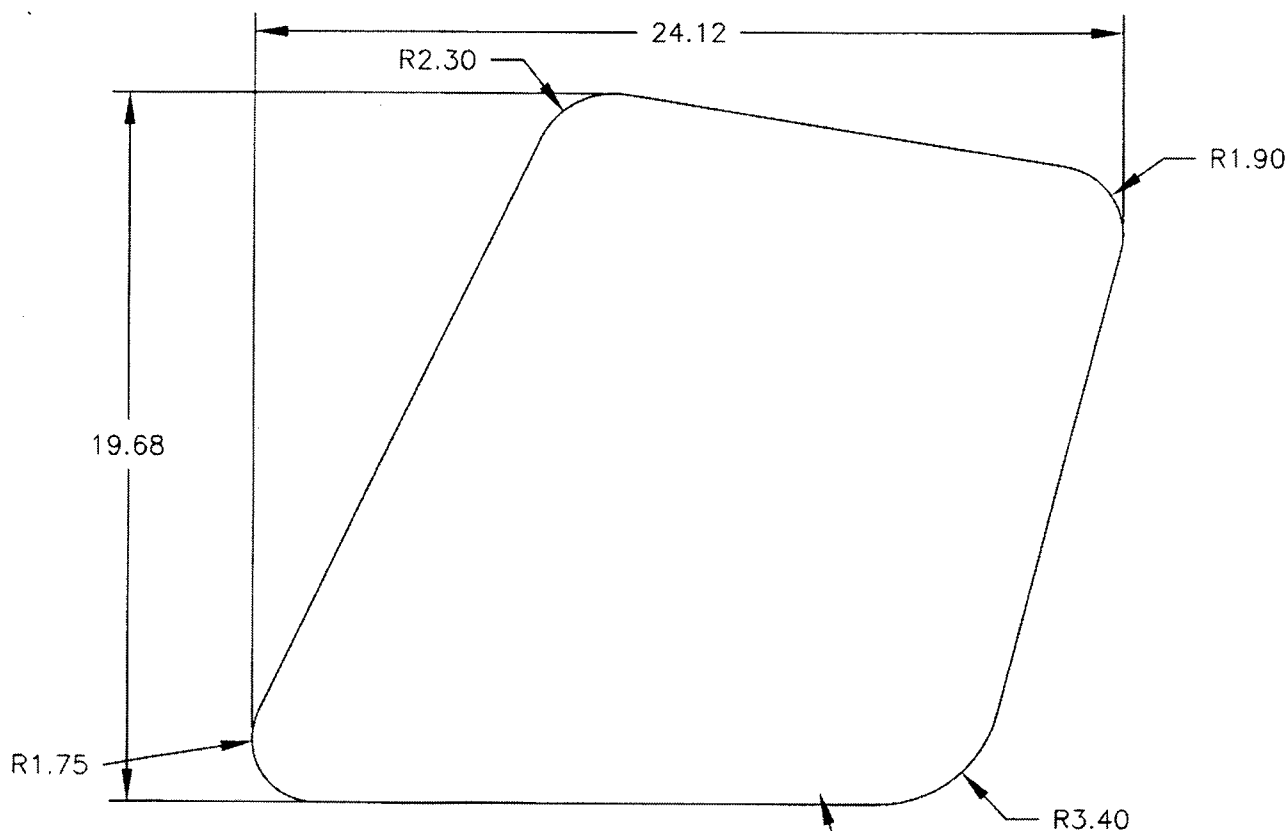
Warehouse	Location	Loc Qty	Loc Code
Main Warehouse			
	MAT	147.2142	
	110115	4	
	110633	72	
	111711	71.2142	

110633 X 4
111711 X 1
B 9-8-07
3.4695



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3279	REV. A SHEET 1 OF 1
DATE 05.02.18		TITLE PASSENGER WINDOW (R44)	SCALE 1:5
A	05.02.18	NEW ISSUE	

05.03.18 [Signature]



C209/08/27

W/O: 5/691

ENGRAVE P/N & B/N
ON LOWER EDGE.
USE 0.125" LETTERS TO
MAX DEPTH OF 0.005"

D3279-1 WINDOW

- 1) CUT PER TEMPLATE D3279-1T1
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.125 THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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